

# Concealed solution and quick to install TUF-S



# 50% less installation time

The TUF-S blind fastener from SFS is superior to previous approaches to the attachment of fibre cement cladding panels with regards to installation and long-term security.

Installation is performed quickly and securely by one person, without the use of special tools. Installation time is also reduced by up to 50% when compared to conventional blind attachments. The TUF-S blind fastener can be removed if required.

# Easy

- No complex undercut hole required simple standard hole sufficient
- No special tools to install required
- Holes can even be drilled on site
- Quick and easy installation with the battery riveting tool from GESIPA® (e.g. PowerBird® Pro)

# Secure

- No overtorquing of the TUF-S
- High pullout values with the installed thread
- No unwinding
- Removable possible via hex head







- 1. Pre-drill using a Ø 6 mm VHM blind-hole drill with depth-stop
- Position the pre-drilled hanger over the hole in the panel and push through the TUF-S blind fastener
- 3. Remove the mandrel using a GESIPA® battery riveting tool combined with nose piece 17/36 or 17/40

# Designed for use with fibre cement panels



# **Optimum security**

In addition to an easy and timesaving installation, the TUF-S is a secure solution. The fastener cannot be overdriven during installation. Due to its radial expansion when the mandrel is removed, the partially cut thread becomes wedged in the panel material, generating very high pullout values.

Spontaneous slackening due to expansion or vibration is not possible. The sleeve is made of austenitic stainless steel (material DIN 1.4401, grade A4).

|          | Panel<br>thickness<br>[mm] | Drill<br>depth<br>[mm] | Nvelope<br>hanger<br>[mm] | TUF-S          | Drill bit    |
|----------|----------------------------|------------------------|---------------------------|----------------|--------------|
| Lines    | 8                          | 5.0                    | 3.5                       | TUF-S-6x8,5-A4 | VHM-6,0x40   |
| Linea    | 8                          | 5.5                    | 3.5                       | TUF-S-6x9-A4   | VHM-6,0x40,5 |
| Mataria  | 8                          | 5.5                    | 3.5                       | TUF-S-6x9-A4   | VHM-6,0x40,5 |
| Materia  | 12                         | 8.5                    | 3.5                       | TUF-S-6x12-A4  | VHM-6,0x43,5 |
| Net      | 8                          | 5.5                    | 3.5                       | TUF-S-6x9-A4   | VHM-6,0x40,5 |
| Natura   | 12                         | 8.5                    | 3.5                       | TUF-S-6x12-A4  | VHM-6,0x43,5 |
| Distance | 8                          | 5.5                    | 3.5                       | TUF-S-6x9-A4   | VHM-6,0x40,5 |
| Pictura  | 12                         | 8.5                    | 3.5                       | TUF-S-6x12-A4  | VHM-6,0x43,5 |
| Tantina  | 8                          | 5.0                    | 3.5                       | TUF-S-6x8,5-A4 | VHM-6,0x40   |
| Tectiva  | 8                          | 5.5                    | 3.5                       | TUF-S-6x9-A4   | VHM-6,0x40,5 |

Use the drill bits with the SFS depth locator universal



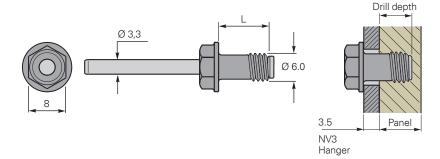
Depth locator universal with Ø 6 mm VHM drill bit



Screw gun



Scan and watch video!





GESIPA® battery riveting tool



# Adjusted NV3 hanger for TUF-S





# **TUF-S**



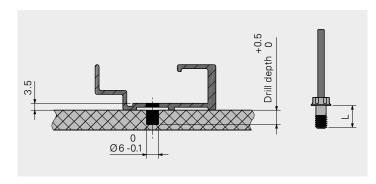
# 1. Pre-drill the panel

Pre-drill a  $\varnothing$  6.0 mm blind-hole using a milling cutter or a SFS drill bit combined with the SFS depth locator universal





The geometry of the drill hole shall be checked minimum on 1% of all drillings. **Nominal measure:**  $\emptyset$  **5.9 – 6.0 mm** (Can be measured with a vernier caliper)



For CNC milling, a milling cutter Ø 6.0 mm with tolerance h6 is recommended

1.1

1.2





Use a blind-hole drill bit

1.2 Do not use a drill bit with a point angle

Do not use a worn-out drill bit

1.4





1.4
Panel must lie on a hard surface and be fully supported

|          | Panel<br>thickness<br>[mm] | Drill<br>depth<br>[mm] | Nvelope<br>hanger<br>[mm] | TUF-S          | Drill bit    |
|----------|----------------------------|------------------------|---------------------------|----------------|--------------|
|          | 8                          | 5.0                    | 3.5                       | TUF-S-6x8,5-A4 | VHM-6,0x40   |
| Linea    | 8                          | 5.5                    | 3.5                       | TUF-S-6x9-A4   | VHM-6,0x40,5 |
|          | 8                          | 5.5                    | 3.5                       | TUF-S-6x9-A4   | VHM-6,0x40,5 |
| Materia  | 12                         | 8.5                    | 3.5                       | TUF-S-6x12-A4  | VHM-6,0x43,5 |
| NI-4     | 8                          | 5.5                    | 3.5                       | TUF-S-6x9-A4   | VHM-6,0x40,5 |
| Natura   | 12                         | 8.5                    | 3.5                       | TUF-S-6x12-A4  | VHM-6,0x43,5 |
| <b>.</b> | 8                          | 5.5                    | 3.5                       | TUF-S-6x9-A4   | VHM-6,0x40,5 |
| Pictura  | 12                         | 8.5                    | 3.5                       | TUF-S-6x12-A4  | VHM-6,0x43,5 |
| T        | 8                          | 5.0                    | 3.5                       | TUF-S-6x8,5-A4 | VHM-6,0x40   |
| Tectiva  | 8                          | 5.5                    | 3.5                       | TUF-S-6x9-A4   | VHM-6,0x40,5 |

Use the drill bits with the SFS depth locator universal  $\,$ 

Life expectancy for SFS VHM drill bits: approx. 500 drills

1.5





1.5 Keep a right angle during the drill process 1.6

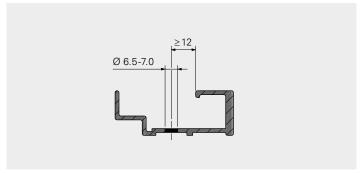


1.6 Remove debris from drill hole

# 2. Position the hanger

Position the pre-drilled hanger over the hole in the panel and push through the TUF-S





2.2



2.2 Before setting there can be a small gap between the TUF-S head and hanger

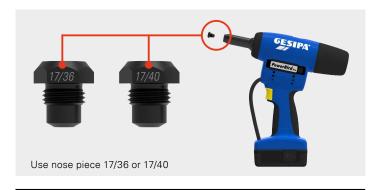


2.3
Do not apply force to the TUF-S before setting as this may cause damage to the panel face

# 3. Remove mandrel

Remove the mandrel using a battery riveting tool from GESIPA  $^{\! \oplus}$  (e.g. PowerBird  $^{\! \oplus}$  Pro)





3.1





3.1
Panel must lie on
a hard surface and
be fully supported



3.2



3.2 Keep a right angle during the setting process

Apply positive pressure to the GESIPA® battery riveting tool towards the panel during mandrel removal

SFS intec AG Division Construction Rosenbergsaustrasse 20 CH-9435 Heerbrugg



# **Eternit Equitone Linea**



# **Specification TUF-S**

Mandrel: Carbon steel zinced

Sleeve: Stainless steel A4, Material number 1.4401, AISI 316

# **Predrilling instructions**

Ø panel = 6 mm to create with special SFS drill bit

 $\emptyset$  bracket = 6.5 - 7.0 mm

TUF-S-6x**L** = Embedment + Bracket

# Pull-out load F<sub>2</sub>

| Part II (blind side) |      |           | TUF-S       | TUF-S    | Test re | sults |
|----------------------|------|-----------|-------------|----------|---------|-------|
| Material             | tıı  | Embedment | per bracket | distance | Fz, avg | s     |
|                      |      | <b>5</b>  | 0           | 00       | 1070    | 0.0   |
|                      | 8 mm | 5 mm      | 2x          | 20 mm    | 1079    | 36    |
| Equitone Linea       | 8 mm | 5 mm      | 2x          | 30 mm    | 1252    | 92    |
| Equitorie Linea      | 8 mm | 5.5 mm    | 2x          | 20 mm    | 1216    | 70    |
|                      | 8 mm | 5.5 mm    | 2x          | 40 mm    | 1258    | 112   |
|                      |      |           |             |          |         |       |
|                      |      |           |             |          |         |       |

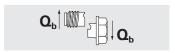
Remarks: Support ring-Ø 135 mm

# Shear load Fo

| Part II (blind side) | Part II (blind side) |           |       | Part I (setting side) |      |             | TUF-S    | Test re |     |         |  |
|----------------------|----------------------|-----------|-------|-----------------------|------|-------------|----------|---------|-----|---------|--|
| Material             | tıı                  | Embedment | Grade | tı                    | L    | per bracket | distance | Fo, avg | s   |         |  |
|                      |                      |           |       |                       |      |             |          |         |     | , Fa    |  |
| Equitono Lingo       | 8 mm                 | 5 mm      | AIMg3 | 4 mm                  | 9 mm | 2x          | 20 mm    | 4900    | 290 | Part II |  |
| Equitone Linea       | 8 mm                 | 5.5 mm    | AIMg3 | 3.5 mm                | 9 mm | 2x          | 20 mm    | 5201    | 293 | Part I  |  |

Remarks: Fo, avg is measured after a bracket displacement of max 3 mm







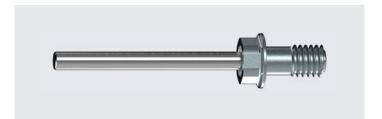
Tensile breaking load  $Z_b$  (N)  $Z_b \ge 8,780 \text{ N}$ 

Shear breaking load Q<sub>b</sub> (N)

 $Q_b \ge 6,530 \text{ N}$ 



# **Eternit Equitone Materia**



# **Specification TUF-S**

Mandrel: Carbon steel zinced

Sleeve: Stainless steel A4, Material number 1.4401, AISI 316

# **Predrilling instructions**

Ø panel = 6 mm to create with special SFS drill bit

 $\emptyset$  bracket = 6.5 - 7.0 mm

TUF-S-6x**L** = Embedment + Bracket

# Pull-out load F<sub>2</sub>

| Part II (blind side) |      |           | TUF-S       | TUF-S    | Test res | sults ( |
|----------------------|------|-----------|-------------|----------|----------|---------|
| Material             | tıı  | Embedment | per bracket | distance | Fz, avg  | s       |
| Cavitana Mataria     | 8 mm | 5.5 mm    | 2x          | 20 mm    | 1112     | 36      |
| Equitone Materia     | 8 mm | 5.5 mm    | 2x          | 40 mm    | 1232     | 64      |
|                      |      |           |             |          |          |         |
|                      |      |           |             |          |          |         |

Remarks: Support ring-Ø 135 mm

# Shear load Fo

| Part II (blind side) |      |           | Part I (setting side) |        |      | TUF-S       | TUF-S |         | Test results (N) |         |  |
|----------------------|------|-----------|-----------------------|--------|------|-------------|-------|---------|------------------|---------|--|
| Material             | tıı  | Embedment | Grade                 | tı     | L    | per bracket |       | Fo, avg | s                |         |  |
| Equitone Materia     | 8 mm | 5.5 mm    | AIMgSi1               | 3.5 mm | 9 mm | 2x          | 20 mm | 4183    |                  | Part II |  |

Remarks: Fo, avg is measured after a bracket displacement of max 3 mm







Tensile breaking load Z<sub>b</sub> (N)

 $Z_b \ge 8,780 \text{ N}$ 

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Shear breaking load Q₀ (N)

 $Q_b \ge 6,530 \text{ N}$ 

**Division Construction** 

All calculations, measurements, fasteners and design methods have to be verified by a responsible designer or engineer, regarding the corresponding structure and load. Please consult your national norms and approvals.



# **Eternit Equitone Natura**



# **Specification TUF-S**

Mandrel: Carbon steel zinced

Sleeve: Stainless steel A4, Material number 1.4401, AISI 316

# **Predrilling instructions**

Ø panel = 6 mm to create with special SFS drill bit

 $\emptyset$  bracket = 6.5 - 7.0 mm

TUF-S-6x**L** = Embedment + Bracket

# Pull-out load F<sub>2</sub>

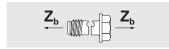
| Part II (blind side) |       |           | TUF-S       | TUF-S    | Test re | sults |
|----------------------|-------|-----------|-------------|----------|---------|-------|
| Material             | tıı   | Embedment | per bracket | distance | Fz, avg | s     |
|                      | 1 1   | 1         | T           |          | l i     |       |
|                      | 8 mm  | 5.5 mm    | 2x          | 20 mm    | 1085    | 84    |
| Equitone Natura      | 12 mm | 8.5 mm    | 1x          | _        | 1548    | 64    |
|                      | 12 mm | 8.5 mm    | 2x          | 20 mm    | 2138    | 145   |
|                      |       |           |             |          |         |       |
|                      |       |           |             |          |         |       |
|                      |       |           |             |          |         |       |

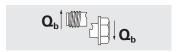
Remarks: Support ring-Ø 135 mm

# Shear load Fo

| Part II (blind side) |       |           | Part I (settin | g side) |       | TUF-S       | TUF-S    | Test re | sults ( | N)           |
|----------------------|-------|-----------|----------------|---------|-------|-------------|----------|---------|---------|--------------|
| Material             | tıı   | Embedment | Grade          | tı      | L     | per bracket | distance | Fo, avg | s       |              |
|                      |       |           |                |         |       |             |          |         |         | <b>, F</b> α |
| Equitopo Noturo      | 8 mm  | 5.5 mm    | AIMg3          | 3.5 mm  | 9 mm  | 2x          | 20 mm    | 4505    | 255     | Part II      |
| Equitone Natura      | 12 mm | 8.5 mm    | AIMg3          | 2.5 mm  | 11 mm | 1x          | _        | 3990    | 79      | Part I       |
|                      | 12 mm | 8.5 mm    | AIMg3          | 2.5 mm  | 11 mm | 2x          | 20 mm    | 4462    | 259     | Part         |
|                      |       |           |                |         |       |             |          |         |         | Fa∜          |

Remarks: Fo, avg is measured after a bracket displacement of max 3 mm







Tensile breaking load Z<sub>b</sub> (N)

 $Z_b \ge 8,780 \text{ N}$ 

Shear breaking load Q₀ (N)

 $Q_b \ge 6,530 \text{ N}$ 

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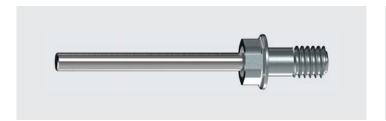
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All calculations, measurements, fasteners and design methods have to be verified by a responsible designer or engineer, regarding the corresponding structure and load. Please consult your national norms and approvals.



# **Eternit Equitone Pictura**



# **Specification TUF-S**

Mandrel: Carbon steel zinced

Sleeve: Stainless steel A4, Material number 1.4401, AISI 316

# **Predrilling instructions**

Ø panel = 6 mm to create with special SFS drill bit

 $\emptyset$  bracket = 6.5 - 7.0 mm

TUF-S-6x**L** = Embedment + Bracket

# Pull-out load F<sub>2</sub>

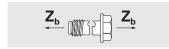
| Part II (blind side) |       |           | TUF-S       | TUF-S    | Test re | sults |
|----------------------|-------|-----------|-------------|----------|---------|-------|
| Material             | tıı   | Embedment | per bracket | distance | Fz, avg | s     |
|                      | 8 mm  | 5.5 mm    | 2x          | 20 mm    | 1077    | 84    |
| Cavitana Diatura     | 12 mm | 8.5 mm    | 1x          | _        | 1548    | 64    |
| Equitone Pictura     | 12 mm | 8.5 mm    | 2x          | 20 mm    | 2138    | 145   |

Remarks: Support ring-Ø 135 mm

# Shear load Fo

| Part II (blind side) |       |           | Part I (settin | Part I (setting side) TUF-S |       |             | TUF-S    | Test re |     |              |  |
|----------------------|-------|-----------|----------------|-----------------------------|-------|-------------|----------|---------|-----|--------------|--|
| Material             | tıı   | Embedment | Grade          | tı                          | L     | per bracket | distance | Fo, avg | s   |              |  |
|                      |       |           |                |                             |       |             |          |         |     | , <b>F</b> a |  |
|                      | 8 mm  | 5.5 mm    | AIMg3          | 3.5 mm                      | 9 mm  | 20 mm       | 2x       | 4102    | 167 | Part II      |  |
| Equitone Pictura     | 12 mm | 8.5 mm    | AIMg3          | 2.5 mm                      | 11 mm | _           | 1x       | 3990    | 79  | Part I       |  |
|                      | 12 mm | 8.5 mm    | AIMg3          | 2.5 mm                      | 11 mm | 20 mm       | 2x       | 4462    | 259 | Pall         |  |
|                      |       |           |                |                             |       |             |          |         |     | Fa∜          |  |

Remarks: Fo, avg is measured after a bracket displacement of max 3 mm







Tensile breaking load Z<sub>b</sub> (N)  $Z_b \ge 8,780 \text{ N}$ 

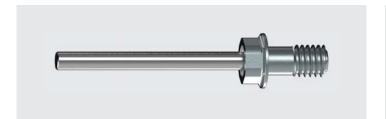
Shear breaking load Q<sub>b</sub> (N)

 $Q_b \ge 6,530 \text{ N}$ 

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# **Eternit Equitone Tectiva**



# **Specification TUF-S**

Mandrel: Carbon steel zinced

Sleeve: Stainless steel A4, Material number 1.4401, AISI 316

# **Predrilling instructions**

Ø panel = 6 mm to create with special SFS drill bit

 $\emptyset$  bracket = 6.5 - 7.0 mm

TUF-S-6x**L** = Embedment + Bracket

# Pull-out load F<sub>2</sub>

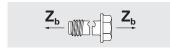
| Part II (blind side) |      |           | TUF-S       | TUF-S    | Test re | sults |
|----------------------|------|-----------|-------------|----------|---------|-------|
| Material             | tıı  | Embedment | per bracket | distance | Fz, avg | s     |
|                      | 0    | <b>5</b>  | 0           | 00       | 1150    | 100   |
|                      | 8 mm | 5 mm      | 2x          | 20 mm    | 1159    | 106   |
| Equitone Tectiva     | 8 mm | 5 mm      | 2x          | 30 mm    | 1296    | 94    |
| Equitorie rectiva    | 8 mm | 5.5 mm    | 2x          | 20 mm    | 1414    | 59    |
|                      | 8 mm | 5.5 mm    | 2x          | 40 mm    | 1612    | 189   |
|                      |      |           |             |          |         |       |
|                      |      |           |             |          |         |       |

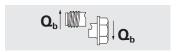
Remarks: Support ring-Ø 135 mm

# Shear load Fo

| Part II (blind side) | Part II (blind side) |           |       | Part I (setting side) |      |             | TUF-S    |         |     |         |
|----------------------|----------------------|-----------|-------|-----------------------|------|-------------|----------|---------|-----|---------|
| Material             | tıı                  | Embedment | Grade | tı                    | L    | per bracket | distance | Fo, avg | s   |         |
|                      |                      | _         |       |                       |      |             |          |         |     | , Fq    |
| Equitone Tectiva     | 8 mm                 | 5 mm      | AIMg3 | 4 mm                  | 9 mm | 2x          | 20 mm    | 4600    | 250 | Part II |
| Equitorie rectiva    | 8 mm                 | 5.5 mm    | AIMg3 | 3.5 mm                | 9 mm | 2x          | 20 mm    | 4923    | 249 | Part I  |

Remarks: Fo, avg is measured after a bracket displacement of max 3 mm







Tensile breaking load Z<sub>b</sub> (N)

 $Z_b \ge 8,780 \text{ N}$ 

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Shear breaking load Q₀ (N)

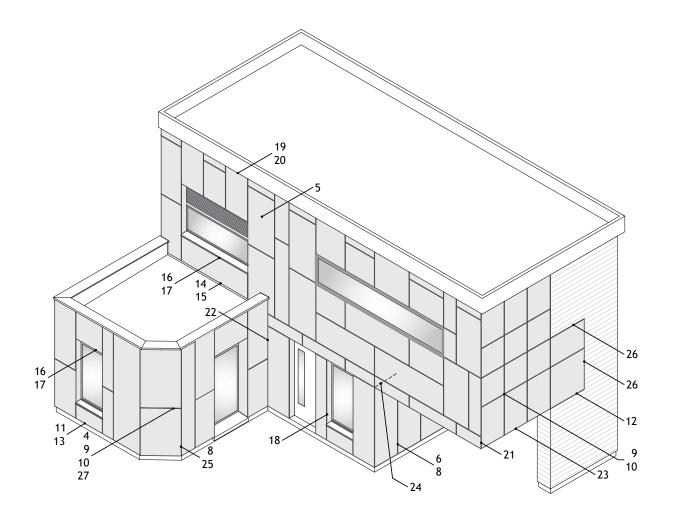
 $Q_b \ge 6,530 \text{ N}$ 

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All calculations, measurements, fasteners and design methods have to be verified by a responsible designer or engineer, regarding the corresponding structure and load. Please consult your national norms and approvals.



# EQUITONE Concealed Fastener Using Vertical Girt Systems on Steel Stud Construction Details



Note: The detail numbers above correspond to the following index and pages of this detail book.

DISCLAIMER: These details are provided as a guideline for proper panel and associated component installation, and are based on industry accepted practices. Location of vapor barriers, insulation, and associated flashings and sealants in these details are based on ventilated rainscreen design practices for most U.S climatic Zones. (Primary vapor placed on the "warm" side of the insulation layer. Contact EQUITONE technical services for specific projects located in areas in extreme climate zones that may require modifications to these details. All structural and subframe supports are not by EQUITONE are shown to ensure TZ the contents of this publication are accurate, ETEX, SA/NV Group, and subsidiary companies do not accept responsibility for errors or for information, TZ is Found to be misleading. Suggestions for, or description of, the end use of application of products or methods of working are for information only and ETEX, SA/NV limited and its subsidiaries accept no liability in respect thereof.



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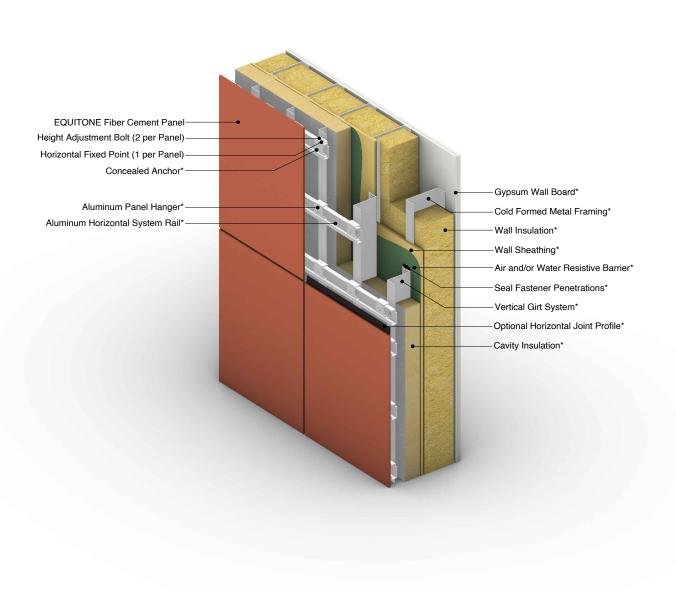


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NOTE: THE DETAIL NUMBER ON EACH SHEET CORRESPONDS TO THE INDEX AND PAGE OF THE DETAIL BOOK

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THESE DETAILS ARE PROVIDED AS A GUIDELINE FOR PROPER PANEL AND ASSOCIATED COMPONENT INSTALLATION, AND ARE BASED ON INDUSTRY ACCEPTED PRACTICES. LOCATION OF VAPOR BARRIERS, INSULATION AND ASSOCIATED FLASHINGS AND SEALANTS IN THESE DETAILS ARE BASED ON VENTILATED RAINISCREED DESIGN PRACTICES FOR MOST U.S. CLIMACTIC ZONES, (THE PRIMARY VAPOR PLACED ON THE "WARM" SIDE OF THE INSULATION LAYER. CONTACT EQUITONE TECHNICAL SERVICES FOR SPECIFIC PROJECTS LOCATED IN AREAS IN EXTREME CLIMATE ZONES WHICH MAY REQUIRE MODIFICATIONS TO THESE DETAILS. ALL STRUCTURAL AND SUBFRAME SUPPORTS ARE NOT BY EQUITONE AND ARE SHOWN FOR CLARIFICATION PURPOSES ONLY. TO ENSURE YOU ARE VIEWING THE MOST RECENT AND ACCURATE PRODUCT APPLICATION GUIDE WWW.EQUITONE.COM. CARE HAS BEEN TAKEN TO ENSURE TZ THE CONTENTS OF THIS PUBLICATION ARE ACCURATE, ETEX, SANV GROUP AND SUBSIDIARY COMPANIES DO NOT ACCEPT RESPONSIBILITY FOR ERRORS OR FOR INFORMATION TZ IS FOUND TO BE MISLEADING. SUGGESTIONS FOR, OR DESCRIPTION OF, THE END USE OR APPLICATION OF PRODUCTS OR METHODS OF WORKING ARE FOR INFORMATION ONLY AND ETEX, SANV LIMITED AND ITS SUBSIDIARIES ACCEPT NO LIABILITY IN RESPECT THEREOF.

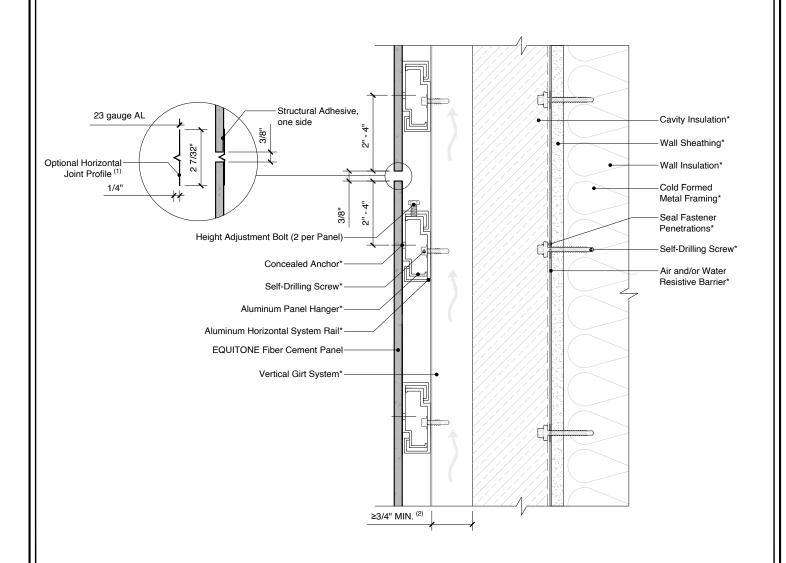


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3D ASSEMBLY DETAIL



- Flashing used to close the joints may not be thicker as 1/32 in (23 gauge), including the thickness of any fastener heads. Closing the horizontal joints may require additional ventilation allowances. Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- (\*) symbol represents materials not supplied by EQUITONE.



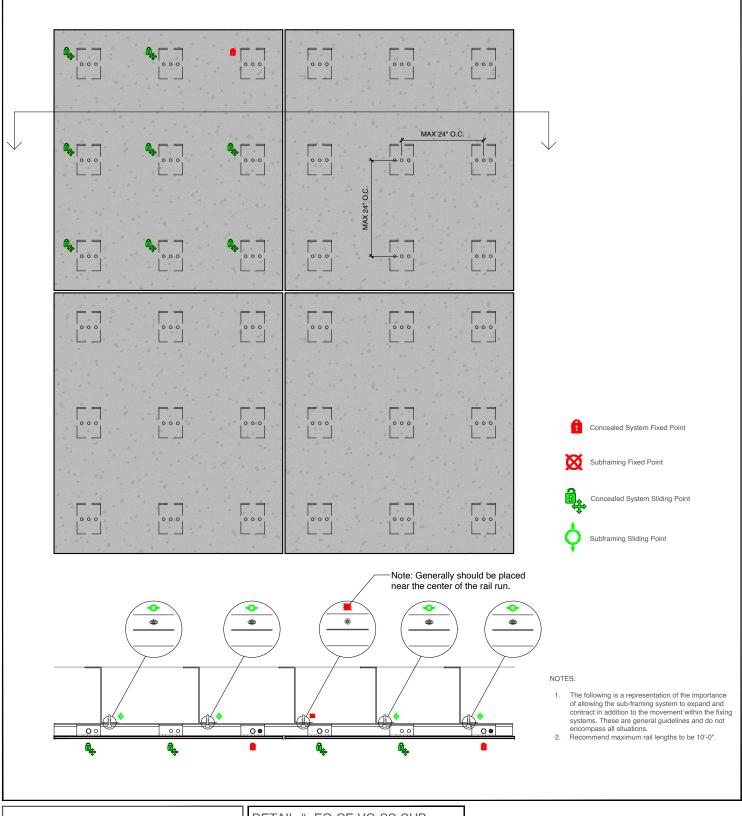
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**RELATION BETWEEN FIXED AND SLIDING POINTS** 



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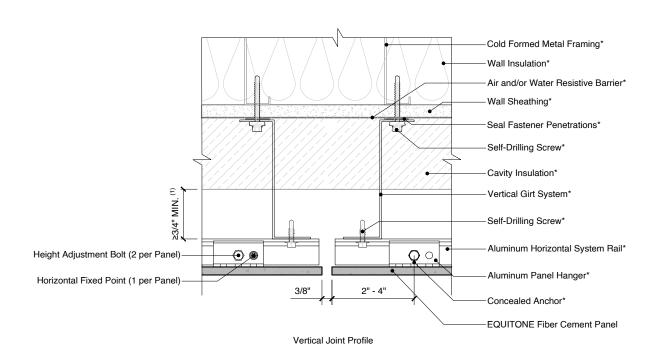
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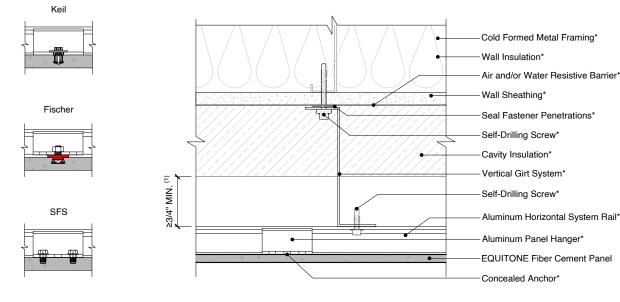
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RELATION BETWEEN
SUB-FRAMING AND PANEL
EXPANSION POINTS



Position of Concealed Anchor\*s in the Panel Hanger:



# Intermediate Profile

# NOTES

- Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- 2. (\*) symbol represents materials not supplied by EQUITONE.



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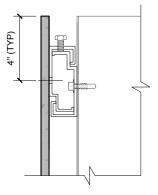
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VERTICAL PROFILE DETAILS

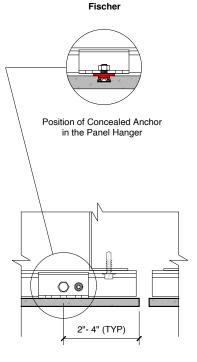
# **Concealed Anchor Edge Distance Requirements**

# Position of Concealed Anchor in the Panel Hanger

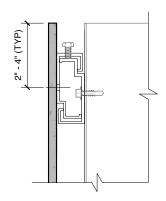
Vertical Joint Edge Distance



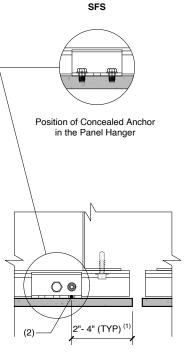
Horizontal Joint Edge Distance



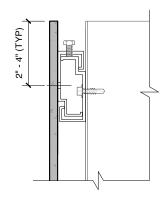
Vertical Joint Edge Distance



Horizontal Joint Edge Distance



Vertical Joint Edge Distance



Horizontal Joint Edge Distance

# NOTES

- Ensure measurement is taken from anchor closest to the panel edge and not from the center of the hanger.
- Ensure dimension is to the center of this front hole and not the hole behind.



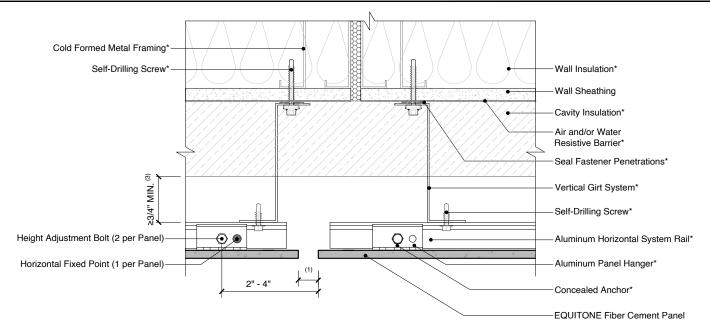
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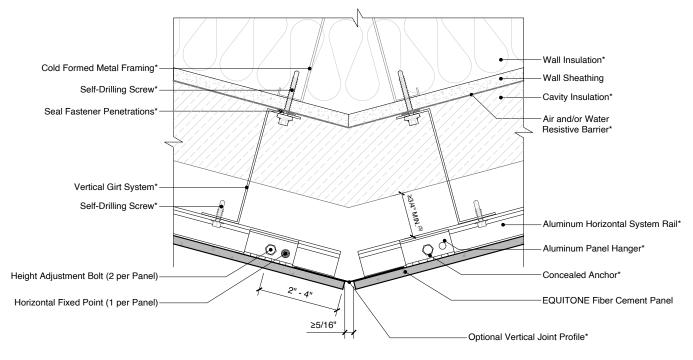
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CONCEALED ANCHOR
EDGE DISTANCE
REQUIREMENTS







# Vertical Joint at Angle

- ES: The width of the the facade control joint should be equal or greater than the building control joint.
  The width of the the facade control joint should be equal or greater than the building control joint.
  Flashing used to close the joints may not be thicker as 1/32 in (23 gauge), including the thickness of any fastener heads.
  Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- (\*) symbol represents materials not supplied by EQUITONE



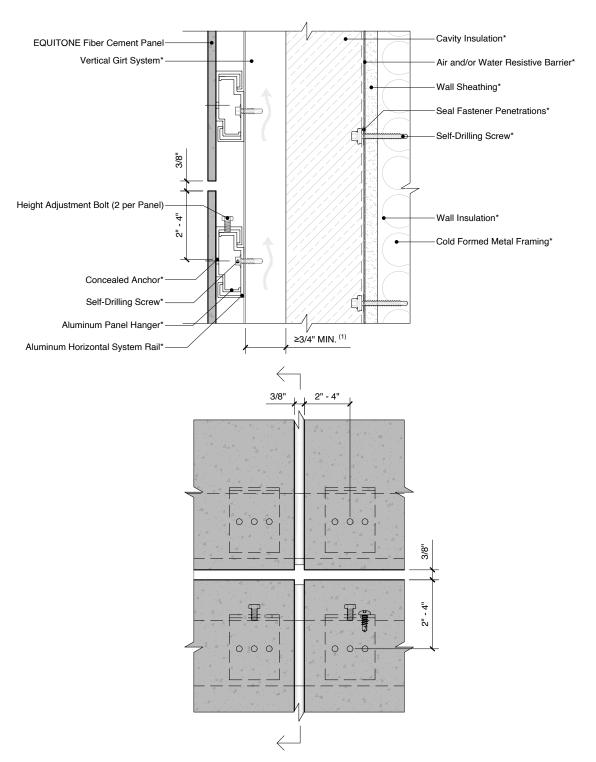
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**VERTICAL JOINT DETAILS** 



NOTES:

- 1. Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- (\*) symbol represents materials not supplied by EQUITONE.



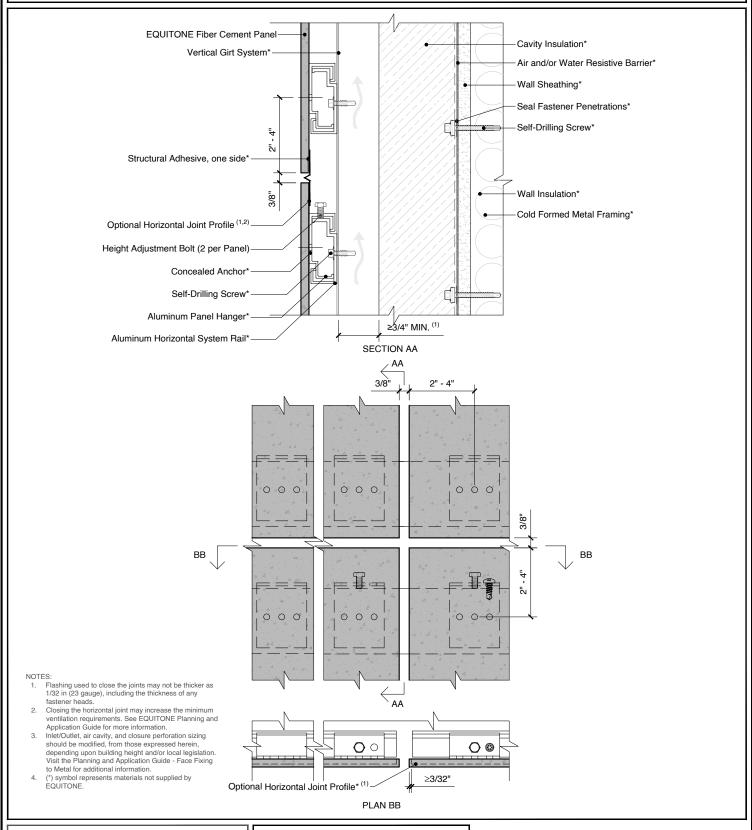
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OPEN HORIZONTAL
JOINT DETAILS





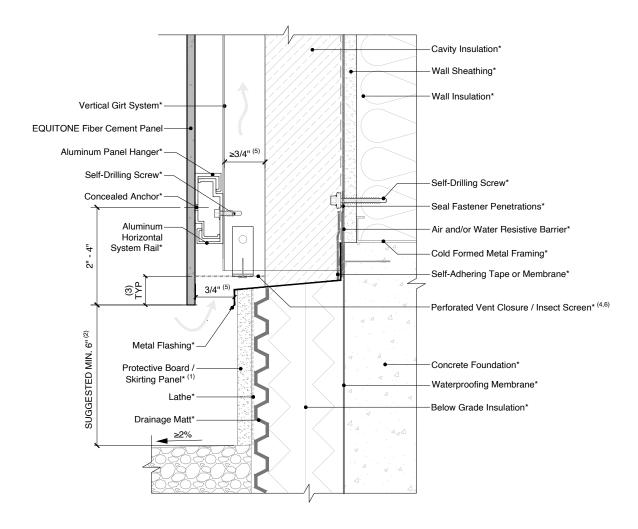
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BAFFLED HORIZONTAL JOINT DETAILS



- The skirting board could be concrete, natural stone, render, metal flashing, etc.
- A smaller ground clearance is possible, but it may increase the risk of water marks and panel staining caused by splash back. The facade panel should preferably overhang more than 3/8 in below the ventilation profile to create a drip edge.

  All closures, trims, screens, etc. should be held off the back of the panel by at least 1/16 inch.
- Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- 6. When the inlet/outlet is wider than 3/4 inch continuous, a perforated closure is recommended to prevent debris build up. The perforation pattern should allow the same volume of air to pass through as the specified continuous open joint size specified in EQUITONE guidelines.
  Where a perforated closure is not obstructing the inlet/outlet, the opening should be a minimum of 3/8 inch continuous
- 8. (\*) symbol represents materials not supplied by EQUITONE.



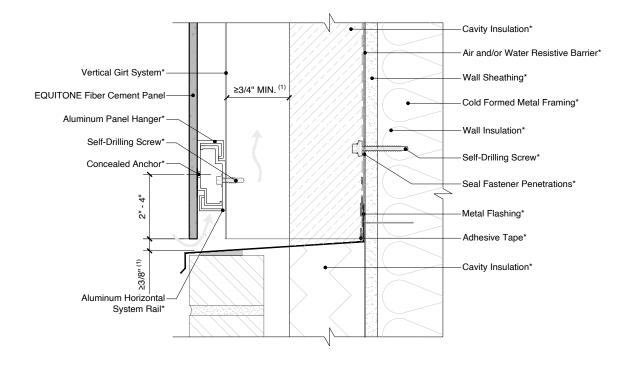
DETAIL #: EQ-CF-VG-SS-BGL

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**BASE DETAIL -GROUND LEVEL** 



- 1. Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.

  2. (\*) symbol represents materials not supplied by EQUITONE



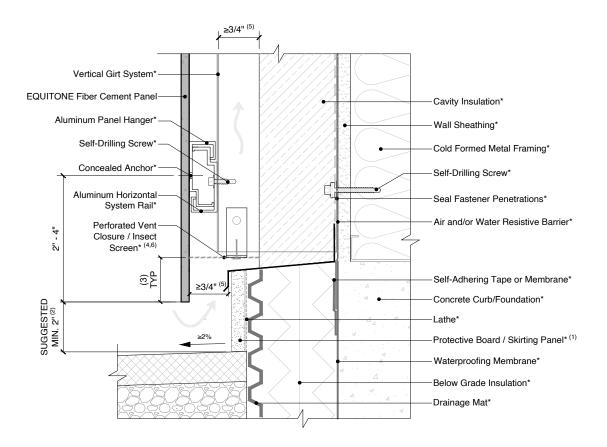
DETAIL #: EQ-CF-VG-SS-BOM

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**BASE DETAIL - JUNCTION** WITH OTHER FACADE MATERIAL DETAIL



- NOTES:

  1. The skirting board could be concrete, natural stone, render, metal flashing, etc.
- A smaller ground clearance is possible, but it may increase the risk of water marks and panel staining caused by splash back. The facade panel should preferably overhang more than 3/8 in. below the ventilation profile to create a drip edge.

  All closures, trims, screens, etc. should be held off the back of the panel by at least 1/16 inch.

- Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- When the inlet/outlet is wider than 3/4 inch continuous, a perforated closure is recommended to prevent debris build up. The perforation pattern should allow the same volume of air to pass through as the specified continuous open joint size specified in EQUITONE guidelines.
  Where a perforated closure is not obstructing the inlet/outlet, the opening should be a minimum of 3/8 inch continuous.
- (\*) symbol represents materials not supplied by EQUITONE.



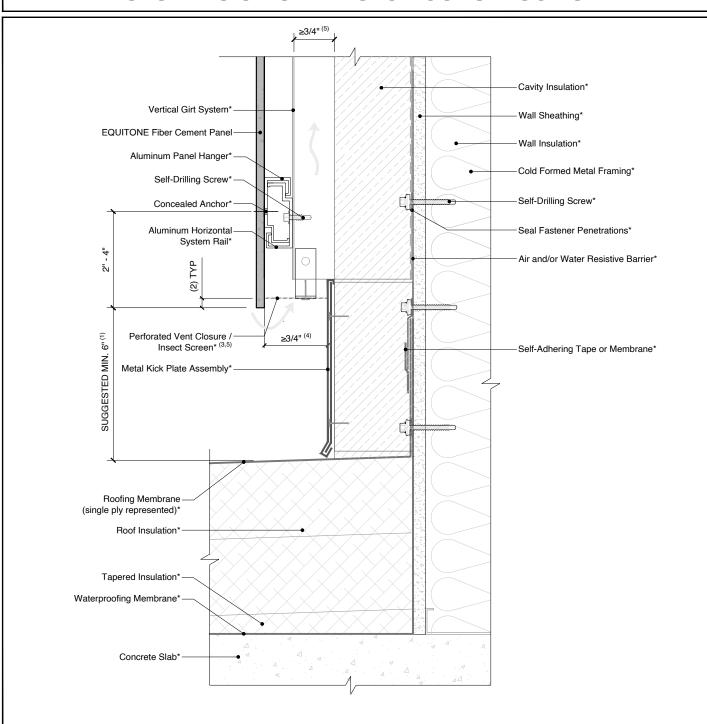
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**BASE DETAIL -COVERED AREA** 



- A smaller ground clearance is possible, but it may increase the risk of water marks and panel staining caused by splash back. The facade panel should preferably overhang more than 3/8 in below the ventilation profile to create a drip edge.
- All closures, trims, screens, etc. should be held off the back of the panel by at least 1/16 inch.
- Intel/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- 5. When the inlet/outlet is wider than 3/4 inch continuous, a perforated closure is recommended to prevent debris build up. The perforation pattern should allow the same volume of air to pass through as the specified continuous open joint size specified in EQUITONE guidelines.
- Where a perforated closure is not obstructing the inlet/outlet, the opening should be a minimum of 3/8 inch continuous
- (\*) symbol represents materials not supplied by EQUITONE.



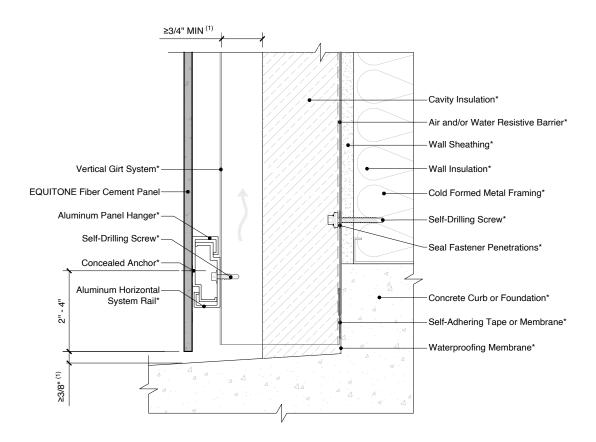
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**BASE DETAIL -FLAT ROOF** 



# NOTES

- 1. Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- 2. (\*) symbol represents materials not supplied by EQUITONE.



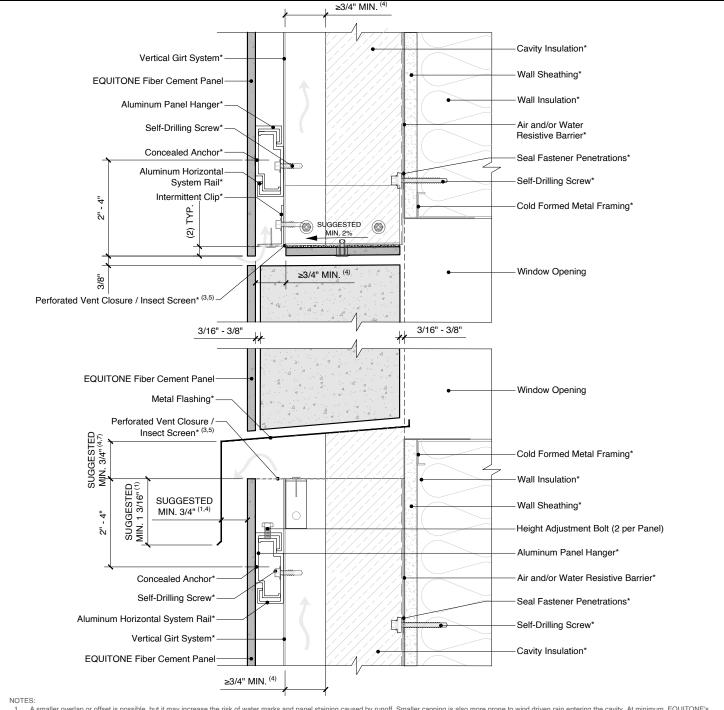
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BASE DETAIL -BALCONY



- A smaller overlap or offset is possible, but it may increase the risk of water marks and panel staining caused by runoff. Smaller capping is also more prone to wind driven rain entering the cavity. At minimum, EQUITONE's ventilation guidelines must be followed.
- The facade panel should preferably overhang more than 3/8 in below the ventilation profile to create a drip edge
- All closures, trims, screens, etc. should be held off the back of the panel by at least 1/16 inch.
  Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- When the inlet/outlet is wider than 3/4 inch continuous, a perforated closure is recommended to prevent debris build up. The perforation pattern should allow the same volume of air to pass through as the specified continuous open joint size specified in EQUITONE guidelines
- Where a perforated closure is not obstructing the inlet/outlet, the opening should be a minimum of 3/8 inch continuous. Ensure there is enough room to engage the panel clips over the concealed rail system.
- (\*) symbol represents materials not supplied by EQUITONE.



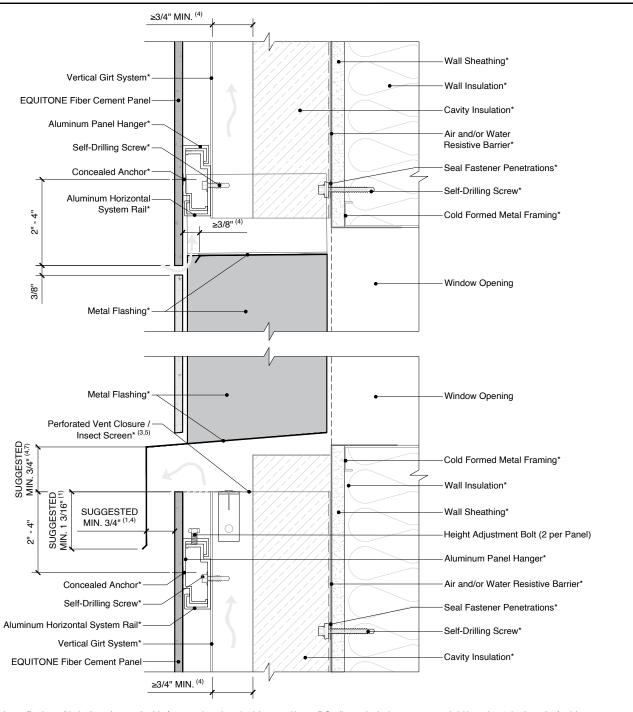
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WINDOW HEAD AND SILL DETAILS -**OPTION 1** 



- A smaller overlap or offset is possible, but it may increase the risk of water marks and panel staining caused by runoff. Smaller capping is also more prone to wind driven rain entering the cavity. At minimum, EQUITONE's ventilation guidelines must be followed.
- The facade panel should preferably overhang more than 3/8 in below the ventilation profile to create a drip edge All closures, trims, screens, etc. should be held off the back of the panel by at least 1/16 inch.
- Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- When the inlet/outlet is wider than 3/4 inch continuous, a perforated closure is recommended to prevent debris build up. The perforation pattern should allow the same volume of air to pass through as the specified continuous open joint size specified in EQUITONE guidelines.
  Where a perforated closure is not obstructing the inlet/outlet, the opening should be a minimum of 3/8 inch continuous
- Ensure there is enough room to engage the panel clips over the concealed rail system.

  (\*) symbol represents materials not supplied by EQUITONE.



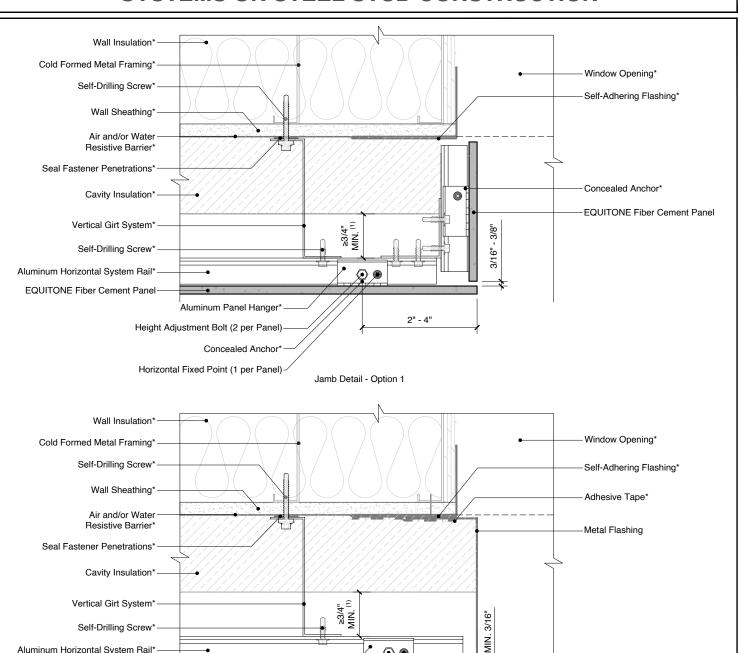
DETAIL #: EQ-CF-VG-SS-WHS2

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WINDOW HEAD AND SILL DETAILS -**OPTION 2** 



Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide - Face Fixing to Metal for additional information.

(\*) symbol represents materials not supplied by EQUITONE.

Jamb Detail - Option 2

Aluminum Horizontal System Rail\* **EQUITONE** Fiber Cement Panel



DETAIL #: EQ-CF-VG-SS-WJ

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Aluminum Panel Hanger\*

Concealed Anchor

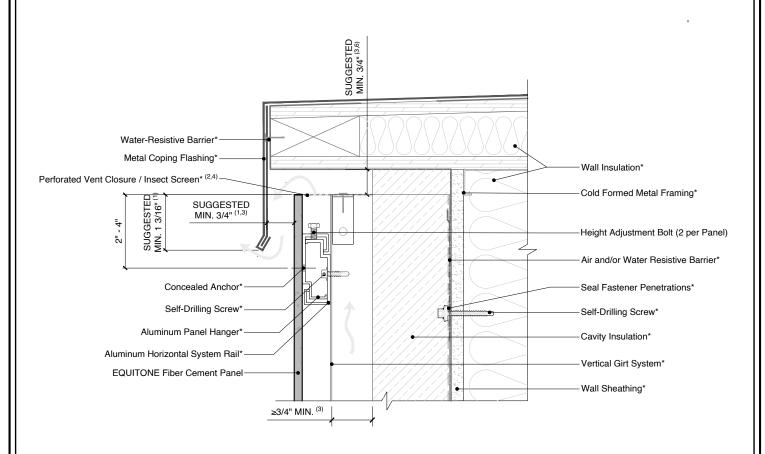
Height Adjustment Bolt (2 per Panel)

Horizontal Fixed Point (1 per Panel)-

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JAMB DETAIL **OPTIONS** 



Coping Detail - Down Slope

- 1. A smaller overlap or offset is possible, but it may increase the risk of water marks and panel staining caused by runoff. Smaller capping is also more prone to wind driven rain entering the cavity. At minimum, EQUITONE's ventilation guidelines must be followed.

  All closures, trims, screens, etc. should be held off the back of the panel by at least 1/16 inch.
- 3. Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.

  When the inlet/outlet is wider than 3/4 inch continuous, a perforated closure is recommended to prevent debris build up. The perforation pattern should allow the same volume of air to pass through as the specified
- continuous open joint size specified in EQUITONE guidelines.

  5. Where a perforated closure is not obstructing the inlet/outlet, the opening should be a minimum of 3/8 inch continuous.

  6. Ensure there is enough room to engage the panel clips over the concealed rail system.
- 7. (\*) symbol represents materials not supplied by EQUITONE.



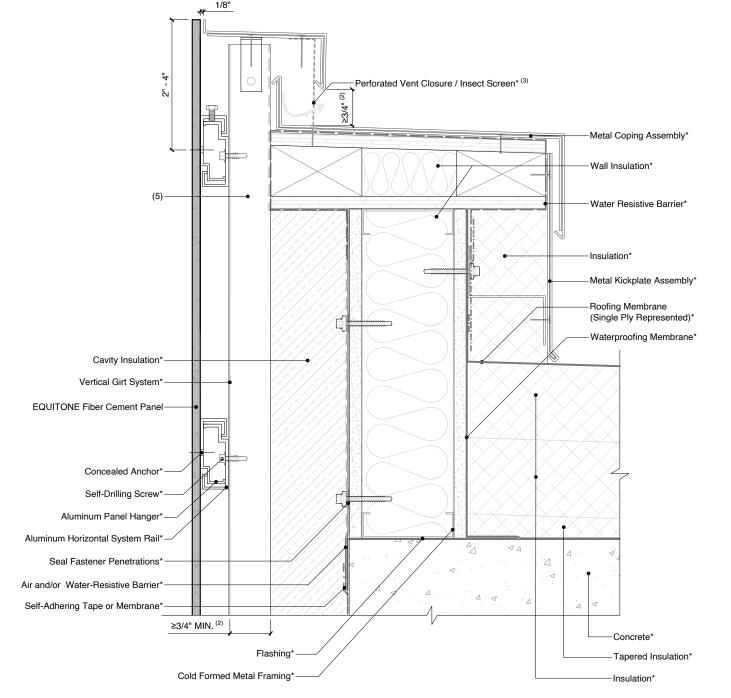
DETAIL #: EQ-CF-VG-SS-C1

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**COPING DETAIL -OPTION 1** 



# NOTES

- . All closures, trims, screens, etc. should be held off the back of the panel by at least 1/16 inch.
- 2. Inlet/outlet, air cavity, and closure perforation sizing will vary, from those expressed herein, depending upon the distance between inlet/outlet or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- 3. When the inlet/outlet is wider than 3/4 inch continuous, a perforated closure is recommended to prevent debris build up. The perforation pattern should allow the same volume of air to pass through as the specified continuous open joint size specified in EQUITONE guidelines.
- 4. Where a perforated closure is not obstructing the inlet/outlet, the opening should be a minimum of 3/8 inch continuous.
- 5. Reduced section of the support profiles must be taken into account during static calculations.
- 6. (\*) symbol represents materials not supplied by EQUITONE.



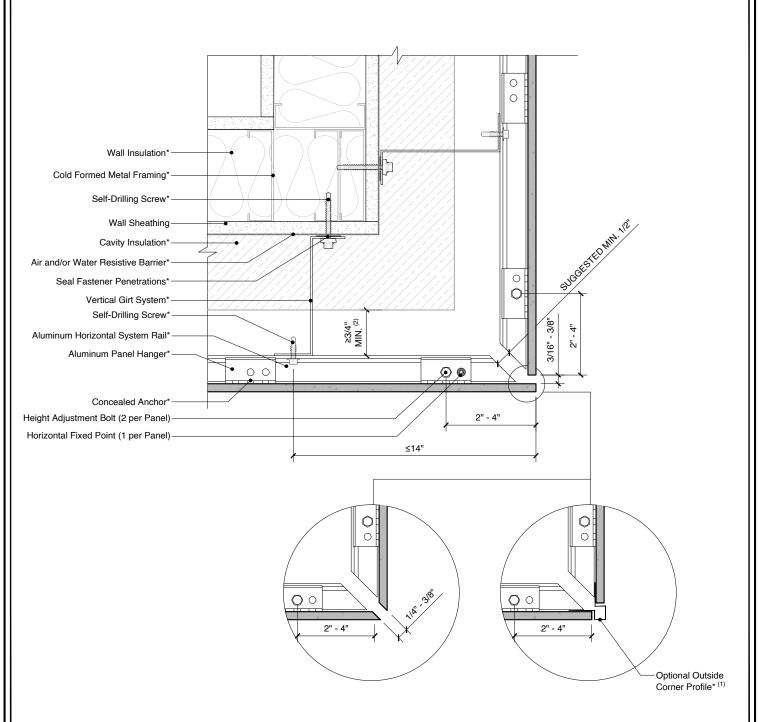
DETAIL #: EQ-CF-VG-SS-C2

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COPING DETAIL -OPTION 2



- Thashing used to close the joints may not be thicker as 1/32 in (23 gauge), including the thickness of any fastener heads.

  Inlet/outlet, air cavity, and closure perforation sizing will vary, from those expressed herein, depending upon the distance between inlet/outlet or local legislation. Visit the Planning and Application Guide Face Fixing to
- Metal for additional information.

  (\*) symbol represents materials not supplied by EQUITONE



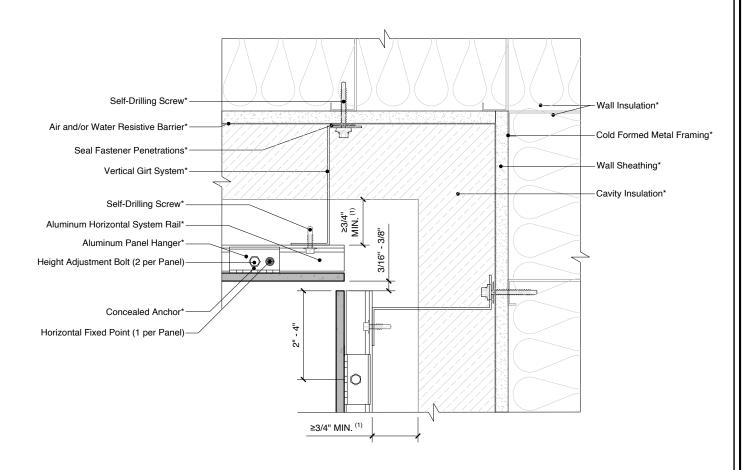
DETAIL #: EQ-CF-VG-SS-OC

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**OUTSIDE CORNER DETAIL** 



NOTES

- 1. Inlet/outlet, air cavity, and closure perforation sizing will vary, from those expressed herein, depending upon the distance between inlet/outlet or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- (\*) symbol represents materials not supplied by EQUITONE.



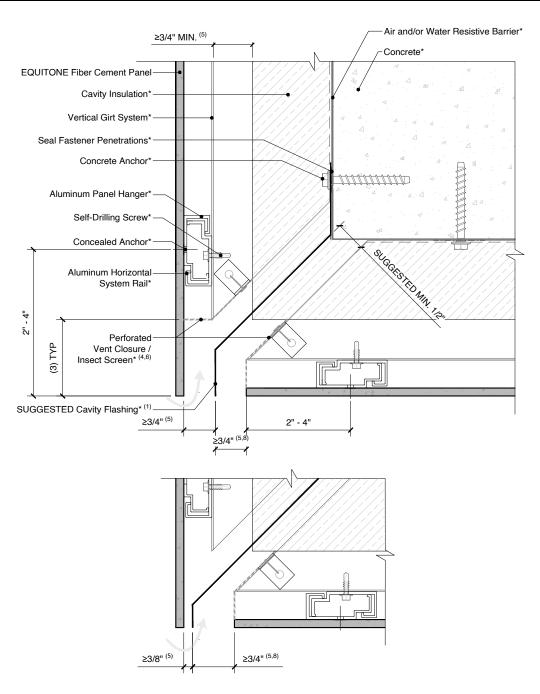
DETAIL #: EQ-CF-VG-SS-IC

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INSIDE CORNER DETAIL



- For soffit conditions, rivet spacing should be limited to 16 inch on center and should be confirmed through project engineering.
- The following could also be detailed without a through wall flashing, but it may increase the risk of water marks and efflorescence on the face of the soffit panel material. At minimum, EQUITONE's ventilation guidelines must be followed.
- The facade panel should preferably overhang more than 3/8 inch below ventilation profile to create a drip edge All closures, trims, screens, etc. should be held off the back of the panel by at least 1/16 inch
- Inlet/outlet, air cavity, and closure perforation sizing will vary, from those expressed herein, depending upon the distance between inlet/outlet or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information
- When the inlet/outlet is wider than 3/4 inch continuous, a perforated closure is recommended to prevent debris build up. The perforation pattern should allow the same volume of air to pass through as the specified continuous open joint size specified in EQUITONE guidelines.
  Where a perforated closure is not obstructing the inlet/outlet, the opening should be a minimum of 3/8 inch continuous.
  Ensure there is enough room to engage the panel clips over the concealed rail system. Suggested 3/4" minimum.

- (\*) symbol represents materials not supplied by EQUITONE.



DETAIL #: EQ-CF-VG-SS-SCO

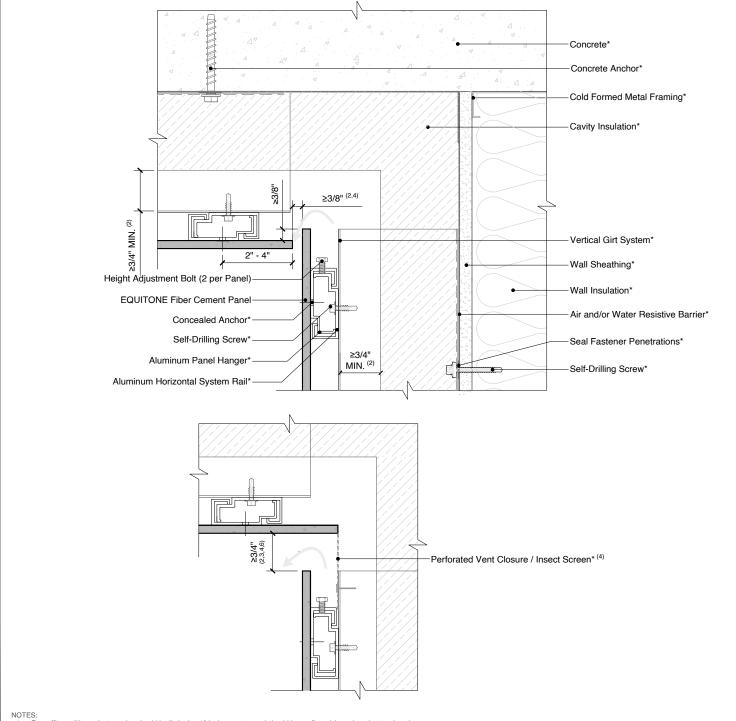
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SOFFIT / CEILING **WALL JUNCTION -OUTSIDE EDGE** 

#### **EQUITONE CONCEALED FASTENER USING VERTICAL GIRT** SYSTEMS ON STEEL STUD CONSTRUCTION



- For soffit conditions, rivet spacing should be limited to 16 inch on center and should be confirmed through project engineering.

  All closures, trims, screens, etc. should be held back off of the back of the panel by at least 1/16 inch.

  Inlet/outlet, air cavity, and closure perforation sizing will vary, from those expressed herein, depending upon the distance between inlet/outlet or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information
- When the inlet/outlet is wider than 3/4 inch continuous, a perforated closure is recommended to prevent debris build up. The perforation pattern should allow the same volume of air to pass through as the specified continuous open joint size specified in EQUITONE guidelines.

  Where a perforated closure is not obstructing the inlet/outlet, the opening should be a minimum of 3/8 inch continuous Ensure there is enough room to engage the panel clips over the concealed rail system. Suggested 3/4" minimum.
- (\*) symbol represents materials not supplied by EQUITONE.



DETAIL #: EQ-CF-VG-SS-SCI

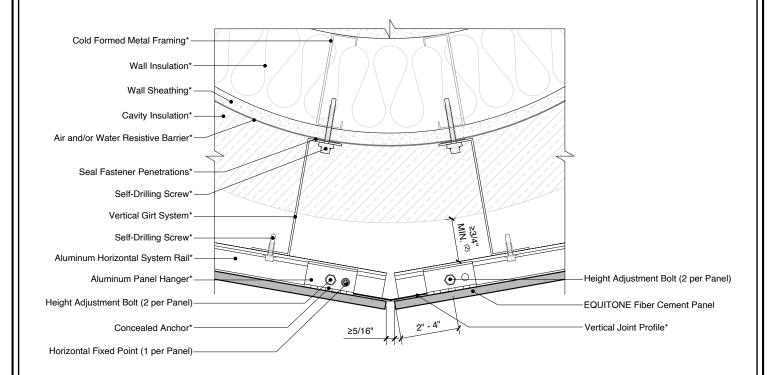
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SOFFIT / CEILING **WALL JUNCTION -INSIDE EDGE** 

# EQUITONE CONCEALED FASTENER USING VERTICAL GIRT SYSTEMS ON STEEL STUD CONSTRUCTION



Segmented Facade - Radius

#### NOTES

- Flashing used to close the joints may not be thicker as 1/32 in (23 gauge), including the thickness of any fastener heads.
- 2. Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- 3. (\*) symbol represents materials not supplied by EQUITONE.



**DETAIL #: EQ-CF-VG-SS-CURVE** 

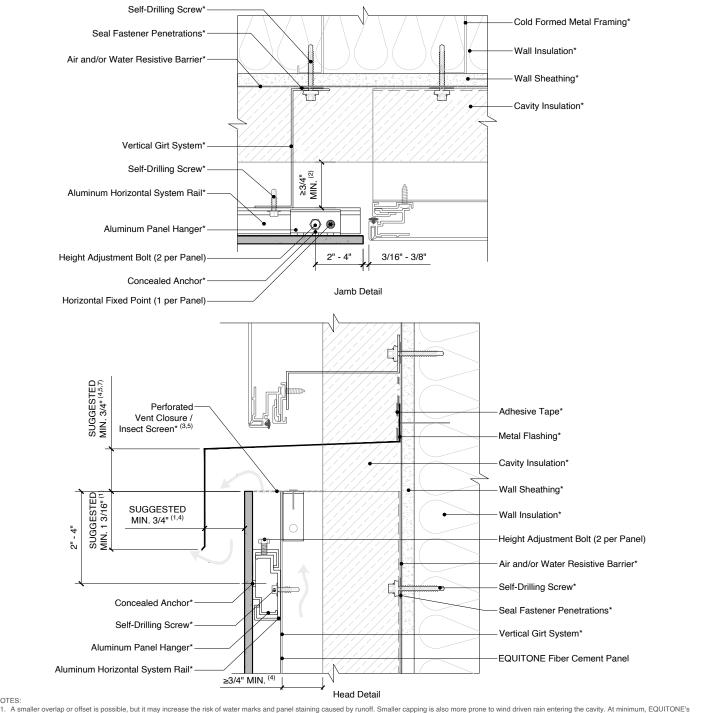
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CURVED FACADE DETAILS

#### **EQUITONE CONCEALED FASTENER USING VERTICAL GIRT** SYSTEMS ON STEEL STUD CONSTRUCTION



- 1. A smaller overlap or offset is possible, but it may increase the risk of water marks and panel staining caused by runoff. Smaller capping is also more prone to wind driven rain entering the cavity. At minimum, EQUITONE's ventilation guidelines must be followed.

  The facade panel should preferably overhang more than 3/8 in below the ventilation profile to create a drip edge.
- All closures, trims, screens, etc. should be held off the back of the panel by at least 1/16 inch.
  Inlet/Outlet, air cavity, and closure perforation sizing should be modified, from those expressed herein, depending upon building height and/or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information
- When the inlet/outlet is wider than 3/4 inch continuous, a perforated closure is recommended to prevent debris build up. The perforation pattern should allow the same volume of air to pass through as the specified continuous open joint size specified in EQUITONE guidelines. Where a perforated closure is not obstructing the inlet/outlet, the opening should be a minimum of 3/8 inch continuous
- Ensure there is enough room to engage the panel clips over the concealed rail syste
   (\*) symbol represents materials not supplied by EQUITONE.



DETAIL #: EQ-CF-VG-SS-OM

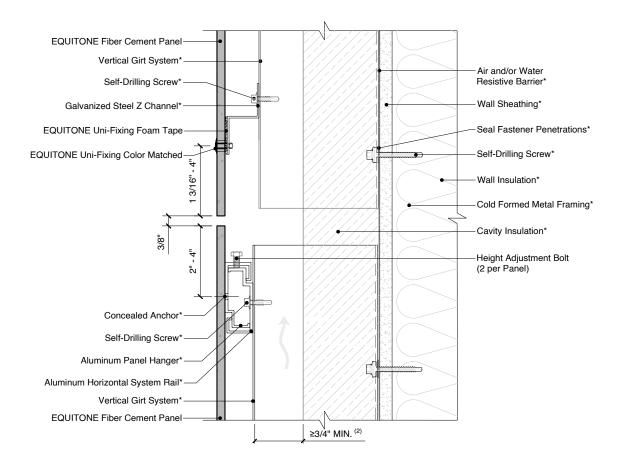
**RELEASE: 202411** 

REGION: NORTH AMERICA

WWW.EQUITONE.COM

JUNCTION WITH OTHER FACADE MATERIAL DETAILS

#### **EQUITONE CONCEALED FASTENER USING VERTICAL GIRT** SYSTEMS ON STEEL STUD CONSTRUCTION



- The ventilation path must be maintained between varying systems to allow clear vertical air flow.

  Inlet/outlet, air cavity, and closure perforation sizing will vary, from those expressed herein, depending upon the distance between inlet/outlet or local legislation. Visit the Planning and Application Guide Face Fixing to Metal for additional information.
- 3. (\*) symbol represents materials not supplied by EQUITONE.



DETAIL #: EQ-CF-VG-SS-FJ

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**EXPOSED FASTENER -CONCEALED FASTENER JUNCTION** 

#### General Information

This document provides generic construction details for EQUITONE façade systems with exposed fasteners to assist with the design of the EQUITONE façade.

This document is not designed to serve as an installation guide and is intended to be used in conjunction with the relevant EQUITONE Planning and Application Guide and other technical and installation documents

The details included in this document only illustrate general principles for detailing EQUITONE at different typical interfaces and are not to be relied upon for weatherproofing and fire safety compliance with local regulations. The weatherproofing and fire performance of any project-specific detail or application shall be evaluated by the project engineer or consultant.

Any components related to wind barriers, fire safety, moisture management, and weatherproofing include but are not limited to membranes, flashing, water seals and sealants, airtightness tapes, horizontal and/or vertical fire barriers, etc. will need to be applied according to local regulations, project requirements, and relevant standards.

The support frame, fixings, flashings, and the like shall be of adequate corrosion resistance appropriate to the corrosivity category of the project location.

All dimensions in this document are in inches [in] unless otherwise stated.

The information in this guide is comprehensive but not exhaustive, and the reader will need to satisfy themselves that the contents of this guide are suitable for their intended application. It is the responsibility of the project consultants (designers, architects, and engineers) to ensure that the information and details provided in this document are appropriate for the project.

The information in this document is correct at the time of issuing. However, due to our committed program of continuous material and system development, we reserve the right to amend or alter the information contained in this document without prior notice. Please visit www.equitone.com to ensure you have the most current version.

This document is supplied in good faith and no liability can be accepted for any of or damage resulting from its use. Images and construction details contained in this document are not to a specific scale, are indicative and for illustration purposes only, and should not be used as final construction drawings.

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Please visit www.equitone.com for contact details further information and technical documents.

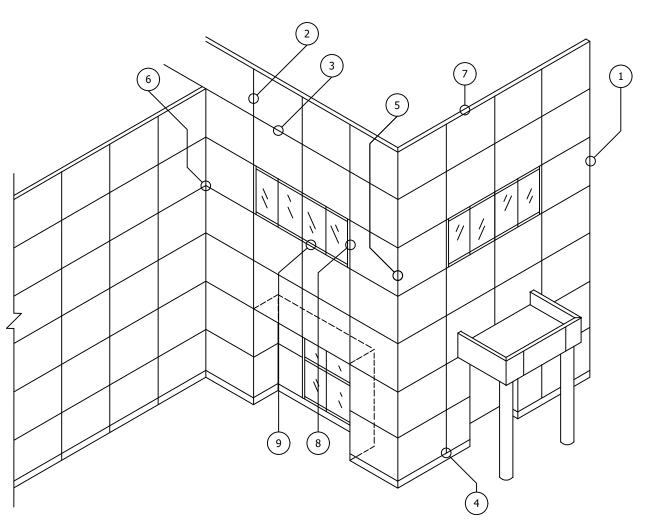


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- EQUITONE PANEL DETAILS:

  1. TYP. BASE DETAIL AT FOUNDATION OR TERMINATION DETAIL
- 2. TYP. VERTICAL JOINT DETAIL
- 3. TYP. HORIZONTAL JOINT DETAIL
- 4. TYP. PANEL TERMINATION AT DISSIMILAR/ADJACENT MATERIAL
- TYP. OUTSIDE CORNER DETAIL
- TYP. INSIDE CORNER DETAIL
- 7. TYP. PARAPET DETAIL
- 8. TYP. WINDOW JAM DETAIL
- 9. TYP. WINDOW SILL DETAIL



#### **ARCHITECTURAL** METAL DESIGNS, INC.

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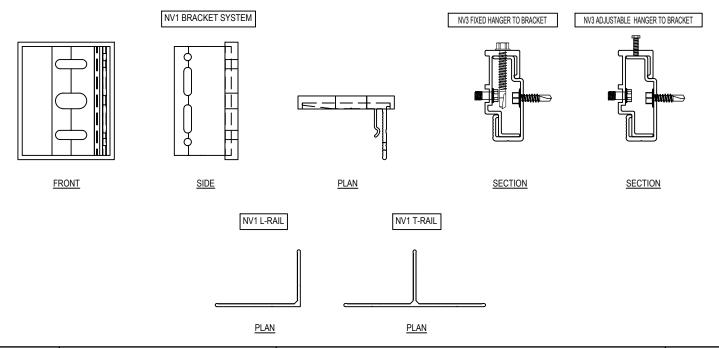
**REFERENCE - ELEVATION VIEW** 

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JULY 18, 2019 SCALE: NA

| MATERIAL LEGEND |                                     |                 |  |  |  |  |
|-----------------|-------------------------------------|-----------------|--|--|--|--|
| ITEM#           | MATERIAL                            | NOTES           |  |  |  |  |
| 1               | EQUITONE FIBRE CEMENT PANEL         | PROVIDED BY AMD |  |  |  |  |
| 2               | NVELOPE NV1 UNIVERSAL BRACKET       | PROVIDED BY AMD |  |  |  |  |
| 3               | NVELOPE NV1 DOUBLE BRACKET          | PROVIDED BY AMD |  |  |  |  |
| 4               | NV1 L-RAIL 6005A-T6 ALUMINUM        | PROVIDED BY AMD |  |  |  |  |
| 5               | NV1 T-RAIL 6005A-T6 ALUMINUM        | PROVIDED BY AMD |  |  |  |  |
| 6               | NVELOPE NH2 ADAPTOR                 | PROVIDED BY AMD |  |  |  |  |
| 7               | NVELOPE OMEGA RAIL                  | PROVIDED BY AMD |  |  |  |  |
| 8               | NVELOPE Z RAIL                      | PROVIDED BY AMD |  |  |  |  |
| 9               | SFS RIVET                           | PROVIDED BY AMD |  |  |  |  |
| 10              | PERFORATED ALUMINUM                 | PROVIDED BY AMD |  |  |  |  |
| 11              | SHEATHING/FRAMING                   | BY OTHERS       |  |  |  |  |
| 12              | 3M AIR BARRIER (RECOMMENDED BY AMD) | BY OTHERS       |  |  |  |  |
| 13              | STEEL STUD FRAMING                  | BY OTHERS       |  |  |  |  |
| 14              | CURTAIN WALL                        | BY OTHERS       |  |  |  |  |
| 15              | BREAK METAL COPING                  | BY OTHERS       |  |  |  |  |
| 16              | BREAK METAL FLASHING                | BY OTHERS       |  |  |  |  |
| 17              | DOOR SYSTEM                         | BY OTHERS       |  |  |  |  |
| 18              | INSULATION                          | BY OTHERS       |  |  |  |  |
| 19              | FOAM TAPE                           | PROVIDED BY AMD |  |  |  |  |
| 20              | CMU                                 | BY OTHERS       |  |  |  |  |
| 21              | Z-GIRT                              | BY OTHERS       |  |  |  |  |
| 22              |                                     |                 |  |  |  |  |
| 23              |                                     |                 |  |  |  |  |
| 24              |                                     |                 |  |  |  |  |
| 25              |                                     |                 |  |  |  |  |

|     | STANDARD NEVELOPE FASTNERS               |                |             |             |            |         |       |  |  |
|-----|--|----------------|-------------|-------------|------------|---------|-------|--|--|
| N0. | TYPICAL USE & APPLICATION                | LENGTH         | DIAMETER    | HEAD/DRIVE  | TIP        | PART#   | NOTES |  |  |
| F01 | Nvelope Bracket to Steel Stud Framing    | 2" (50.8mm)    | #14 (6.5mm) | HWH         | Self-Drill | 1590627 |       |  |  |
| F02 | Nvelope Bracket to CMU Substrate         | 3" (76.2mm)    | 1/2" (13mm) | HWH         | Self-Tap   | 1583839 |       |  |  |
| F03 | Nvelope Bracket to Concrete Wall         | 3" (76.2mm)    | 1/2" (13mm) | HWH         | Self-Tap   | 1583839 |       |  |  |
| F04 | Nvelope Bracket to Wood Stud Framing     | 2-1/16" (52mm) | #14 (6.5mm) | HWH         | Self-Drill | 1544250 |       |  |  |
| F05 | NH-2 Adapter to Nvelope Wall Bracket     | 3/4" (19mm)    | #10 (4.8mm) | Pan-Head/SR | Self-Drill | 1544261 |       |  |  |
| F06 | Vertical Rail to Nvelope Wall Bracket    | 3/4" (19mm)    | #10 (4.8mm) | Pan-Head/SR | Self-Drill | 1544261 |       |  |  |
| F07 | Horizontal Profiles to Vertical Rail     | 7/8" (22mm)    | #12 (5.5mm) | HWH         | Self-Drill | 1544263 |       |  |  |
| F08 | Horizontal NV3 Rails to NV3 Hanger Clips | 1-5/8" (41mm)  | #12 (5.5mm) | HWH         | Self-Drill | 1553924 |       |  |  |
| F09 | Nvelope NV3 Hanger Adjustment Screw      | 3/4" (20mm)    | M6          |             |            | 1521489 |       |  |  |
| F10 | SFS TUF-S Concealed Fastener             | 9 MM           |             |             |            | 1554325 |       |  |  |



TITLE:

SCALE: NA

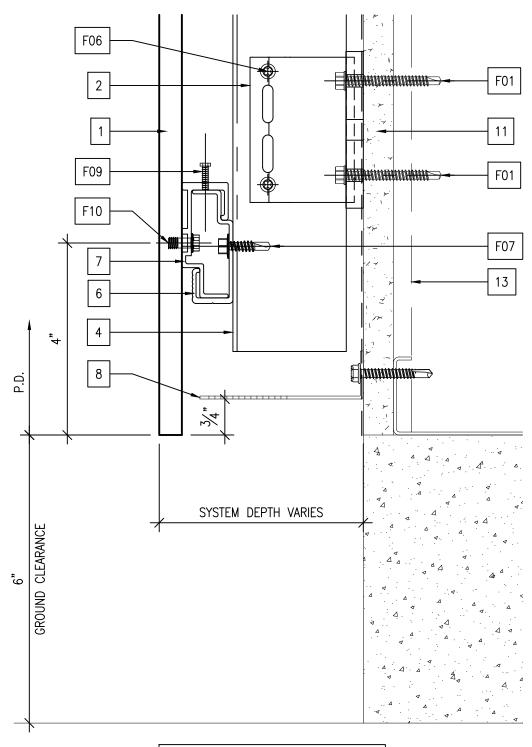


## ARCHITECTURAL METAL DESIGNS, INC.

1505 Pineland Ave., Millville, NJ 08332 www.amdnj.com Ph: (877) 310-3506 Fax: (856) 765-3350 **REFERENCE - MATERIAL LEGEND** 

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JULY 18, 2019



NOTE:

MATERIA REQUIRES 12" OF GROUND CLEARANCE.

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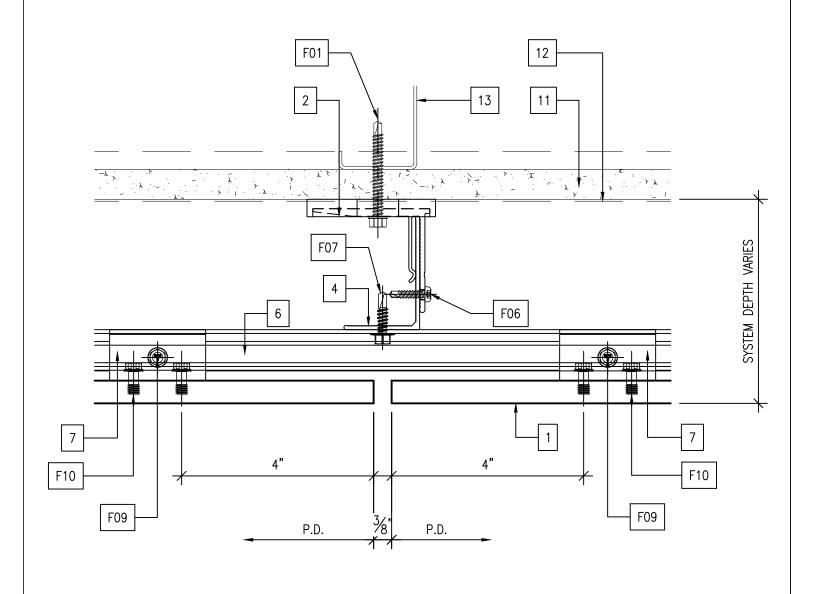
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TYPICAL BASE DETAIL AT FOUNDATION OR TERMINATION DETAIL

SCALE: 6"=1' JULY 18, 2019

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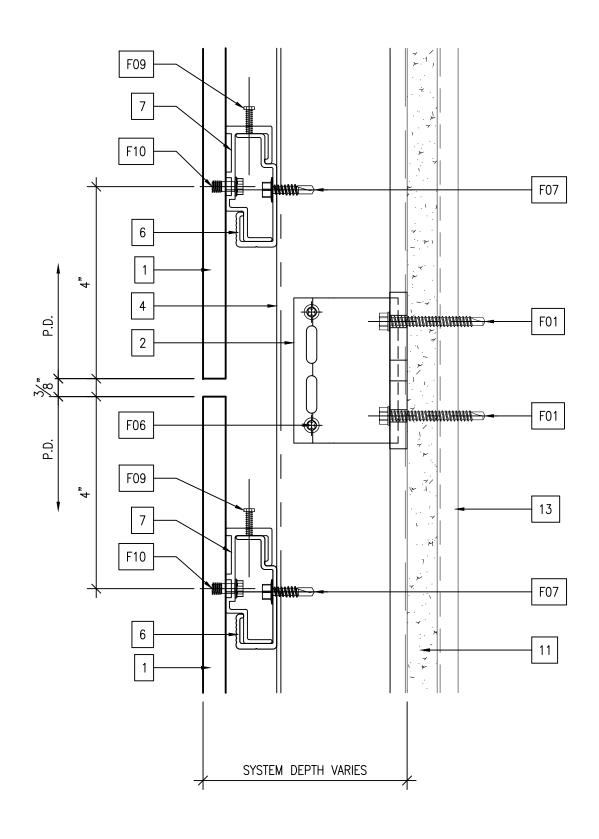
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TYPICAL VERTICAL JOINT DETAIL

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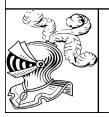
#### TYPICAL HORIZONTAL JOINT DETAIL

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SCALE: 6"=1' JULY 18, 2019

DRAWING #

## AMD - EQUITONE FIBRE CEMENT PANEL SYSTEM WITH SFS NV3 CONCEALED ATTACHMENT SYSTEM 13 12 F01 11 SYSTEM DEPTH VARIES 2 F09 F06 7 6 1 F10 F07



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TYPICAL PANEL TERMINATION AT DISSIMILAR/ADJACENT MATERIAL DETAIL

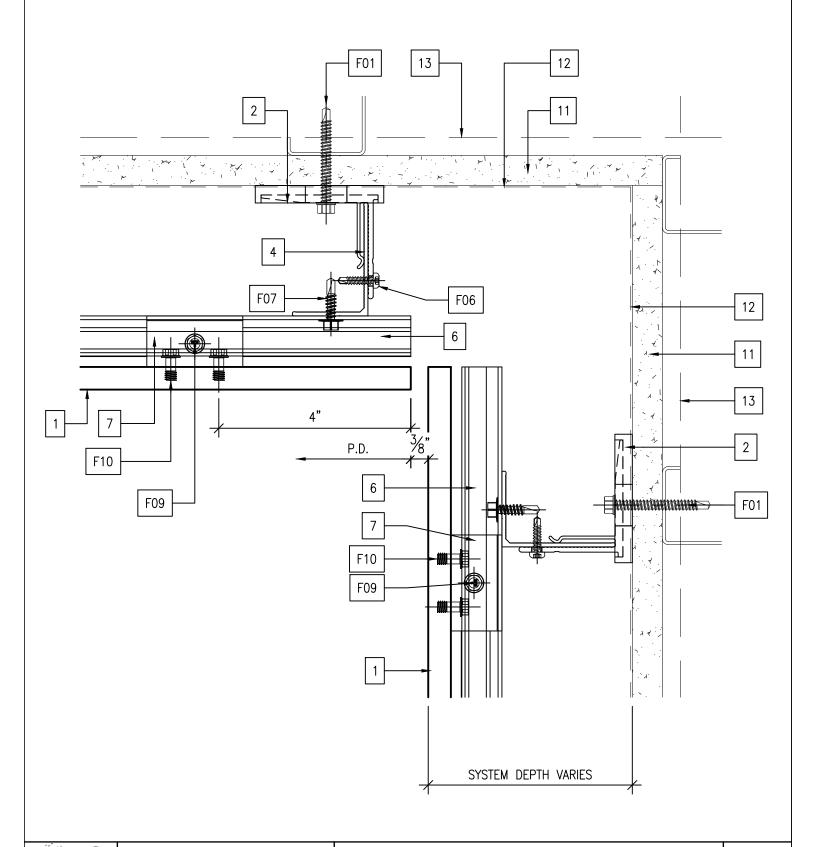
SCALE: 6"=1' JULY 18, 2019

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### AMD - EQUITONE FIBRE CEMENT PANEL SYSTEM WITH SFS NV3 CONCEALED ATTACHMENT SYSTEM 12 11 6 13 2 F01 13 F10 F07 F06 6 1 7 P.D. F10 F09 TITLE: DRAWING# **ARCHITECTURAL** METAL DESIGNS, INC. TYPICAL OUTSIDE CORNER DETAIL 5 1505 Pineland Ave., Millville, NJ 08332 www.amdnj.com Ph: (877) 310-3506 Fax: (856) 765-3350

JULY 18, 2019

SCALE: 6"=1'





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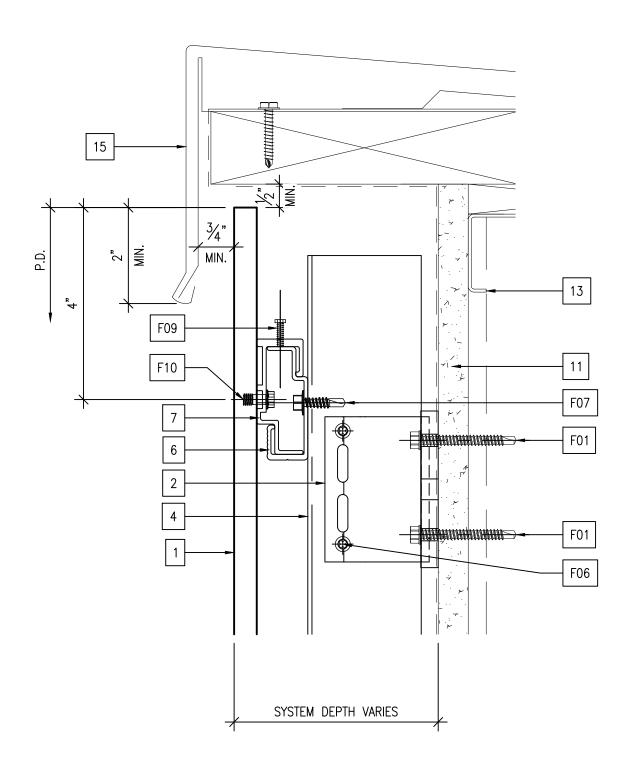
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TYPICAL INSIDE CORNER DETAIL

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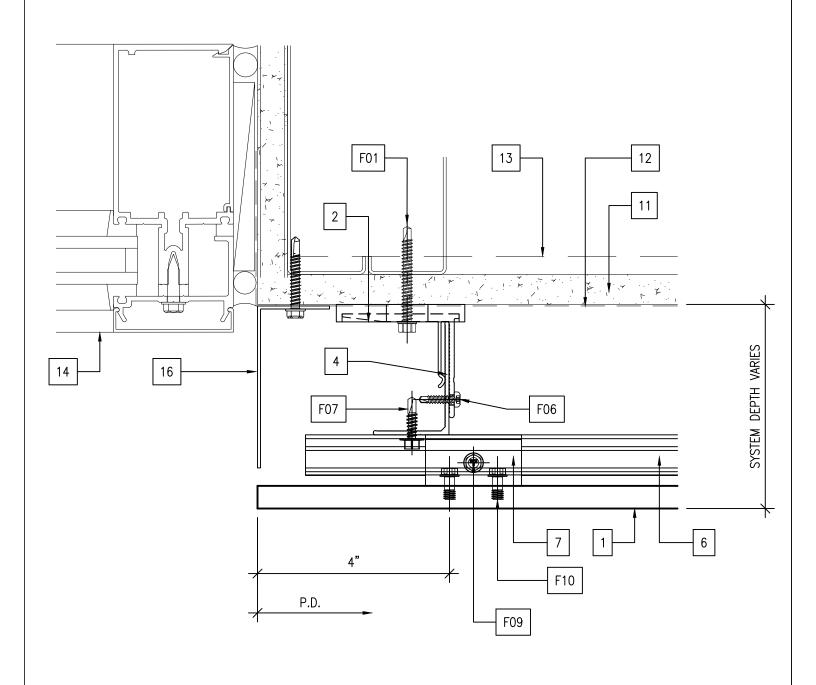
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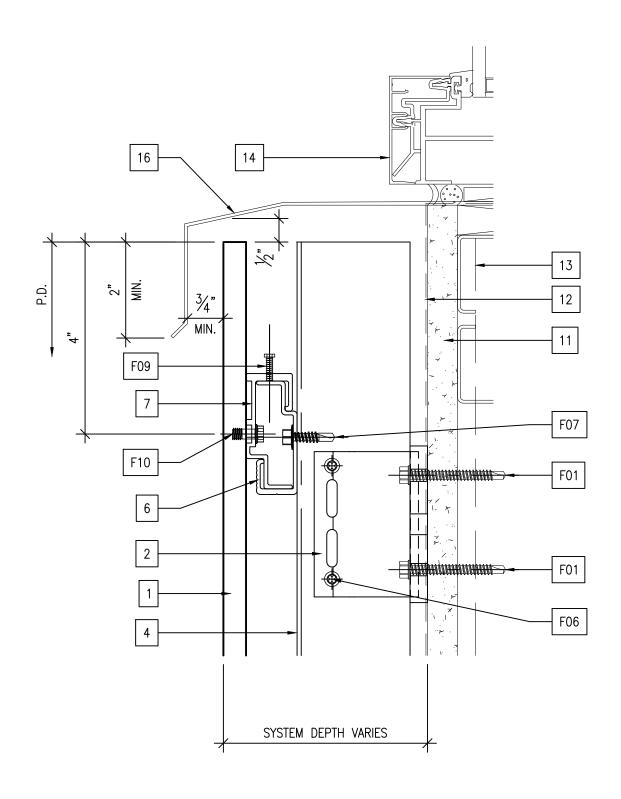
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TYPICAL WINDOW SILL DETAIL

9

SCALE: 6"=1' JULY 18, 2019

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